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Aslam et al.

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[54] **LAMINATION JACKET AND METHOD FOR FOR FUSING A TRANSFERABLE IMAGE TO A DIGITAL DISC**

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[57] **ABSTRACT**

A method for fusing a transferable image to a face of a digital disc and a lamination jacket. In the method, a transferable image is printed onto a transfer support. The transferable image is registered against the face of a digital disc to provide a transfer support-digital disc pair. The transferable image is roller laminated to the face of the digital disc. The transferable image and face of the digital disc are kept in registry during the roller laminating. The lamination jacket is for use in transporting a transfer support bearing a transferable image and a digital disc through the nip between a pair of compliant rollers to heat and pressure fuse the transferable image to the face of the digital disc. The lamination jacket has an insert. A shell is joined to the insert. The shell is exterior to the insert. The shell and insert define a pocket for closely receiving the digital disc. The lamination jacket has at least one guide for registering the digital disc and transfer support within the pocket.

**10 Claims, 5 Drawing Sheets**

